a **xylem** brand

Zoning Made Easy - Rules of Thumb

FLOW RATE

Net Btuh Load
10.000 = Flow Rate

MAXIMUM FLOW RATE —

Pipe Size		
(Copper)	Maximum Flow Rate	
1/2"	1½ gpm	
3/4"	4 gpm	
1"	8 gpm	
11/4"	14 apm	

MAXIMUM FLOW RATE & HEAT CARRYING CAPACITY ———

Pipe Size (Copper)	Maximum Flow Rate	Heat Carrying Capacity
1/2"	1½ gpm	15,000 Btuh
3/4"	4 gpm	40,000 Btuh
1"	8 gpm	80,000 Btuh
11/4"	14 gpm	140,000 Btuh
(Based or	n a 20°F temperature drop acro	ss the system)

MAXIMUM LENGTH OF FIN-TUBE BASEBOARD LOOP

Baseboard Size (Copper)	Typical Btuh Per Linear Foot	Maximum Length of Baseboard Loop
1/2"	600	25 feet
3/4"	600	67 feet
1"	770	104 feet
11/4"	790	177 feet

(Based on 180°F average water temperature and a 20°F temperature drop across the system)

- "PUMP HEAD" -

- Measure the longest run in feet.
- 2. Add 50% to this.

- 3. Multiply that by .04 and
- 4. That's the pump head!



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TOTAL CONVECTORS A PIPE CAN SERVE

Pipe Size (Copper)	Maximum Btuh Capacity of Pipe	Total Convectors (6" x 36" x 24" 5,100 Btuh each)
1/2"	15,000	3
3/4"	40,000	8
1"	80,000	16
11/4"	140,000	27

(Based on 180°F average water temperature and a 20°F temperature drop across the system)

Max. Flow Max. Flow			
Pipe Size	Rate	Pipe Size	Rate
½" copper	1½ gpm	2" copper	45 gpm
3/4" copper	4 gpm	11/4" iron pipe	17 gpm
1" copper	8 gpm	11/2" iron pipe	25 gpm
11/4" copper	14 gpm	2" iron pipe	50 gpm
1½" copper	22 gpm		

—— ZONE-CIRCULATOR SIZING FOR HEATING ZONES —		
Zone Supply Pipe Size		Bell & Gossett
	(Copper)	Circulator to Use
	1/2"	NRF-22, NRF-33 or Series 100
	3/4"	NRF-22, NRF-33 or Series 100
	1"	NRF-22, NRF-33 or Series 100
	11/4"	Series HV or NRF-33

— CIRCULATOR SIZING FOR SYSTEMS WITH ZONE VALVES ——

- 1. An NRF-22 or Series 100 can be used with:
 - a. Up to three 3/4" heating zones, or
 - b. Two ¾" heating zones and one 1" zoned domestic water storage tank.
- 2. An NRF-33 or Series 100 can be used with:
 - a. Up to five 3/4" heating zones, or
 - b. Three 3/4" heating zones and one 1" zoned domestic water storage tank.